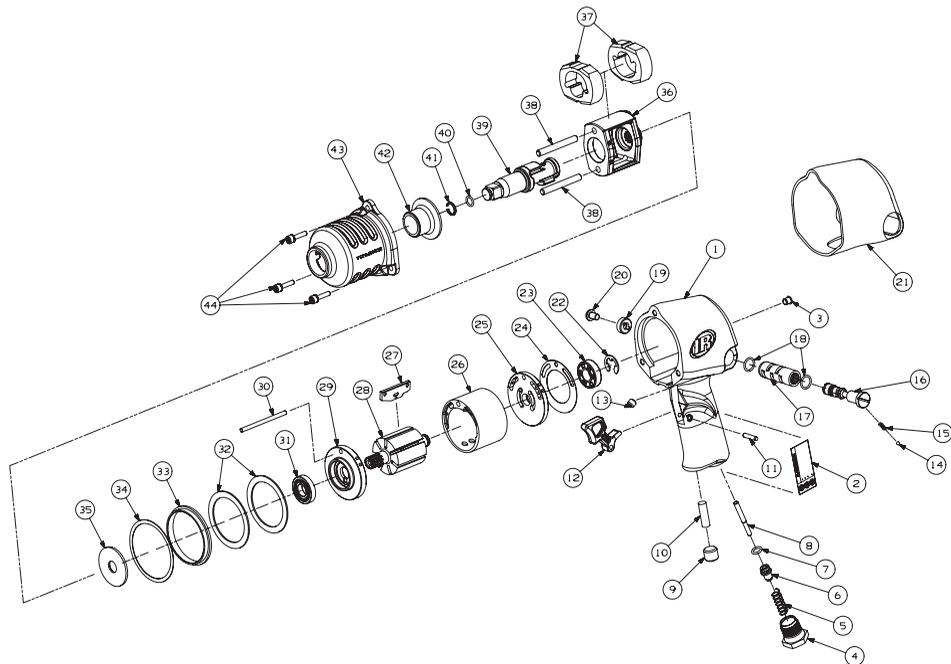


232TGTi Series Impact Wrench Exploded Diagram



(Dwg. 10563674)

232TGTi Series Impact Wrench Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
*	Housing Assembly	232TGTi-A40	27	Vane Pack (set of 7)	2135-42A-7 †
1	Housing	---	28	Rotor	232TGTi-53
2	Warning Label	WARNING-2-99	29	Front End Plate	231-11
3	Grease Fitting	130SR-188	30	Motor Dowel	230-98
4	Air Strainer Assembly	402-565	31	Front Rotor Bearing	†
5	Valve Spring	†	32	Motor Clamp Washer (2 required)	227-207
6	Throttle Valve Assembly	404-50-70A	33	Hammer Case Pilot	405-800
7	Throttle Valve O-Ring	†	34	Hammer Case Gasket	† ‡
8	Valve Stem	402-302	35	Hammer Frame Rear Washer	231-706
9	Oil Chamber Plug	ROH-377	36	Hammer Frame	---
10	Oiler Felt	231-63	37	Hammer (2 required)	‡
11	Trigger Pin	533-656	38	Hammer Pin (2 required)	---
12	Trigger	705-93		Anvil Assembly	
13	Plug	502-95		for 232TGTi	231B-A626 ‡
14	Detent Ball	†		for 232TGTi - 2	231B-A414 ‡
15	Detent Spring	†	39	Anvil	---
16	Reverse Valve	231-329A	40	Retainer O-Ring	---
17	Reverse Valve Bushing	---	41	Socket Retainer	---
18	Bushing Seal (2)	†		Hammer Case Assembly	232Ti-D727
19	Reverse Valve Knob	231-666	42	Hammer Case Bushing	2135-941
20	Reverse Valve Screw	231-665	43	Hammer Case	---
21	Protective Boot	TGSL2-P32	44	Hammer Case Screw (3 required)	231-638 ‡
22	Bearing Retainer	†	*	Hammer Frame Kit (Included items 36 and 38(2))	231XP-A703
23	Rear Rotor Bearing	†	*	Tune-up Kit (includes items marked †)	232TGTi-TK1
24	End Plate Gasket	†	*	Hammer Kit (includes items marked ‡)	
25	Rear End Plate	231-12		for 232TGTi	231XP-THK1
26	Cylinder	213XP-3		for 232TGTi - 2	231XP-THK1-2

* Not Illustrated.

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.
Refer all communications to the nearest **Ingersoll-Rand** Office or Distributor.

Related Documentation

For additional information refer to:

Air Impact Wrench Product Safety Information Manual 04580916, Air Impact Wrench Product Information Manual 04581609.

Manuals can be downloaded from www.irtools.com.